

## **PUMPS & COMPRESSORS: OPERATION, TROUBLESHOOTING & CONTROL**

### **5-Day Training Program**

#### **AIMS**

- Be more familiar with the different types of pumps and compressors
- Be able to understand reasons behind choosing different types for different applications
- Be able to troubleshoot the problems and faults concerning these machines
- Be able to read and use the related international standards

#### **BENEFITS**

- Learns more about the problems and solutions for compressors and pumps
- Gain knowledge of parameters affecting pumps and compressors operation
- Learn methods of troubleshooting & controlling these machines

#### **OBJECTIVES**

- Upgrading the knowledge of problems and solutions for pumps and compressors
- Exercising examples of troubleshooting methods
- Highlight the importance of cavitation in pumps and stall in compressors
- Highlight the importance of seals and bearings on pumps and compressors availability

#### **PROGRAM**

##### **Day One**

##### **PUMPS PERFORMANCE, AND OPERATION**

- Pumping methods
- Range of operation
- Pumps performance curves
- Specific speed and specific diameter
- Design operating conditions
- Parameters affecting the pump performance

## **DAY TWO**

### **PUMPS CONTROL AND SELECTION**

- Pump curves and piping system curves
- Capacity control
- Pumps Specifications
- Parameters affecting the pump selections

## **DAY THREE**

### **CENTRIFUGAL COMPRESSORS**

- Compression Methods
- Positive displacement compressors

## **DAY FOUR**

### **CENTRIFUGAL COMPRESSORS**

- Performance curves
- Affinity laws
- Operation and control of centrifugal Compressors

## **DAY FIVE**

### **TROUBLESHOOTING AND MAINTENANCE**

- Principles of troubleshooting
- Statistics of more frequent troubles
- Mechanical seals
- Bearings
- Cavitation in pumps
- Surge in compressors
- Shaft deflection
- Off-design operating conditions